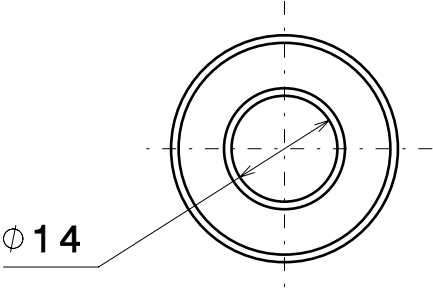
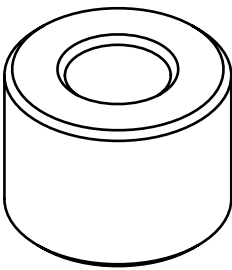


1		2		3		4					
				E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
				ECN11P010138	AA		AS PER L0 FEEDBACK				
				ER14C0002710	AB	--	PRODUCTION RELEASE	DS	RNM	RNM	12/7/14

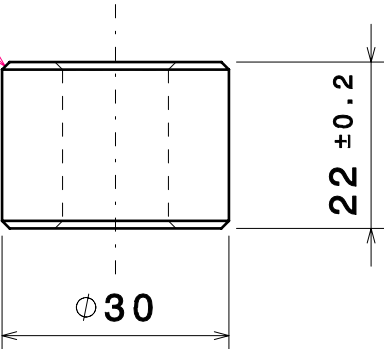


14



ISO VIEW

1 x 45°
4-NOS



22 ± 0.2

30

NOTE:
PART MUST BE FREE FORM BURRS, SHARP EDGE.
ALTERNATIVE MATERIAL: EN8

<SC>: SIGNIFICANT CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.	
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989	
DIMENSIONS	
LINEAR IN mm.	OVER 0.5 3 6 30 120 400 1000 2000 UPTO 3 6 30 120 400 1000 2000 4000
f FINE (X.XXX)	±0.05 ±0.05 ±0.1 ±0.15 ±0.2 ±0.3 ±0.5 -
m MEDIUM (X.XX)	±0.1 ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2
c COARSE (X.X)	±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2 ±3 ±4
v VERY COARSE(X)	- ±0.5 ±1 ±1.5 ±2.5 ±4 ±6 ±8
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm. OVER - 10 50 120 400 UPTO 10 50 120 400 -
f FINE (X.XXX)	±1 ±0.30' ±0.20' ±0.10' ±0.5'
m MEDIUM (X.XX)	±1 ±0.30' ±0.20' ±0.15' ±0.10'
c COARSE (X.X)	±1 ±0.30' ±0.20' ±0.15' ±0.10'
v VERY COARSE(X)	±3 ±2 ±1 ±0.30' ±0.20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : PART NO. :
ER14C0002710 007541450C1

PART NAME :
SPACER

MATERIAL : HEAT TREATMENT :
Fe410W, IS:2062 -----

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	RSK		07/03/11	M-STAR
DESIGNER	OVK		07/03/11	SCALE 1:1
CHECKER	OVK		07/03/11	SHEET 1 OF 1
APPR.BY	RJM		07/03/11	UNIT QTY. : 2
				WEIGHT:0.0950Kg/EACH.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE